SAFETY DATA SHEET



1. Identification

Product identifier	VERSAFLOW 45 PLUS; VERSAFLOW 45 PLUS WF; VERSAFLOW 45 PLUS H	
Other means of identification		
Brand Code	2825, 862B, 955B, 4198, 712C	
Recommended use	For Industrial Use Only	
Recommended restrictions	Avoid dry cutting, blasting, or dust generation. Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.	
Manufacturer/Importer/Supplier/	Distributor information	
Manufacturer		
Company name	HarbisonWalker International	
Address	1305 Cherrington Parkway, Suite 100 Moon Township Pennsylvania 15108 US	
Telephone	General Phone: 412-375-6600	
Website	www.thinkHWI.com	
Emergency phone number	Not available.	
Supplier	Not available.	
2. Hazard identification		
Physical hazards	Not classified.	
Health hazards	Carcinogenicity Category 1A	
	Specific target organ toxicity, repeated Category 1 exposure	
Environmental hazards	Not classified.	
Label elements		
Signal word	Danger	
Hazard statement	May cause cancer. Causes damage to organs through prolonged or repeated exposure.	
Precautionary statement		
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection.	
Response	IF exposed or concerned: Get medical advice/attention.	
Storage	Store locked up.	
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.	
Other hazards	None known.	
Supplemental information	None.	
3 Composition/informatio	n on ingredients	

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Mullite		1302-93-8	50 - 70

Chemical name	Common name and synonyms	CAS number	%
SILICA, CRYSTALLINE, CRISTOBALITE		14464-46-1	10 - 25
Cement, Alumina, Chemicals		65997-16-2	2.5 - 10
SILICA, AMORPHOUS, FUMED		69012-64-2	2.5 - 10
SILICA, AMORPHOUS, FUMED	Fumed Silica Silica, crystalline free	7631-86-9	2.5 - 10
Kaolin		1332-58-7	0.1 - 2.5
SILICA, CRYSTALLINE, QUARTZ		14808-60-7	< 0.5
Other components below reportable	e levels		2.5 - 10

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Dusts may irritate the respiratory tract, skin and eyes. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible).

5. Fire-fighting measures

Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Not available.
Specific hazards arising from the chemical	Not applicable.
Special protective equipment and precautions for firefighters	Not available.
6. Accidental release meas	sures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.
	Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.
	Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.
	Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values Form Components Value Type Kaolin (CAS 1332-58-7) TWA 2 mg/m3 Respirable fraction. Mullite (CAS 1302-93-8) TWA 1 mg/m3 Respirable fraction. SILICA, CRYSTALLINE, TWA 0.025 mg/m3 Respirable fraction. CRISTOBALITE (CAS 14464-46-1) SILICA, CRYSTALLINE, TWA 0.025 mg/m3 Respirable fraction. QUARTZ (CAS 14808-60-7)

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Туре	Value	Form
Kaolin (CAS 1332-58-7)	TWA	2 mg/m3	Respirable.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable particles.
		0.025 mg/m3	Respirable.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable particles.

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Туре	Value	Form
Kaolin (CAS 1332-58-7)	TWA	2 mg/m3	Respirable.
Mullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable.
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	4 mg/m3	Total
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	TWA	4 mg/m3	Total fume.
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	1.5 mg/m3	Respirable.
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	TWA	1.5 mg/m3	Respirable fume.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Туре	Value	Form
Kaolin (CAS 1332-58-7)	TWA	2 mg/m3	Respirable fraction.
Mullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Туре	Value	Form	
Kaolin (CAS 1332-58-7)	TWA	2 mg/m3	Respirable fraction.	-
Mullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable fraction.	
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	TWA	2 mg/m3	Respirable fraction.	

Components	trol of Exposure to Biological or Ch Type	Value	Form
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable fraction.
Canada. Quebec OELs. (Min Components	istry of Labor - Regulation respecti Type	ng occupational health and sa Value	afety) Form
Kaolin (CAS 1332-58-7)	TWA	5 mg/m3	Respirable dust.
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	6 mg/m3	Respirable dust.
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	TWA	2 mg/m3	Respirable dust and/or fume.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable dust.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable dust.
Canada. Saskatchewan OEL Components	s (Occupational Health and Safety F Type	Regulations, 1996, Table 21) Value	Form
Kaolin (CAS 1332-58-7)	15 minute	4 mg/m3	Respirable fraction.
	8 hour	2 mg/m3	Respirable fraction.
Mullite (CAS 1302-93-8)	15 minute	20 mg/m3	Dust.
	8 hour	10 mg/m3	Dust.
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	8 hour	2 mg/m3	Respirable fraction and fume.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	15 minute	10 mg/m3	Inhalable fraction.
	8 hour	0.05 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	8 hour	0.05 mg/m3	Respirable fraction.
logical limit values	No biological exposure limits noted for	or the ingredient(s).	
osure guidelines	Occupational exposure to nuisance of should be monitored and controlled. and respirable crystalline silica should	Occupational exposure to nuisa	
propriate engineering trols	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation or other engineering controls to maintain airborne levels below recommended exposure limits. It exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below th Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.		
vidual protection measures, Eye/face protection	such as personal protective equipm Chemical respirator with organic vap		and mist filter.
Skin protection Hand protection	Wear appropriate chemical resistant	gloves.	
Other	Use of an impervious apron is recom	-	
Respiratory protection	Use a NIOSH/MSHA approved respi exceeding the exposure limits.		re to dust/fume at levels



General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

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Appearance	
Physical state	Solid.
Form	Powder.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or expl	osive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
10. Stability and reactivity	
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Chlorine. Fluorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Information on likely routes of e	•		
Inhalation	Dust may irritate respiratory s	ystem. Prolonged inhalation may be harmful.	
Skin contact	Dust or powder may irritate the	e skin.	
Eye contact	Dust may irritate the eyes.		
Ingestion	Expected to be a low ingestion	n hazard.	
Symptoms related to the physical, chemical and toxicological characteristics	Dusts may irritate the respirate	ory tract, skin and eyes.	
Information on toxicological eff	ects		
Acute toxicity	Not known.		
Skin corrosion/irritation	Prolonged skin contact may c	ause temporary irritation.	
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.		
Respiratory or skin sensitization	n		
Canada - Alberta OELs: Irrit	ant		
SILICA, CRYSTALLINE, 14464-46-1)	CRISTOBALITE (CAS	Irritant	
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	This product is not expected to	o cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate p mutagenic or genotoxic.	product or any components present at greater than 0.1% are	
Carcinogenicity	In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk" (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.		
ACGIH Carcinogens			
Kaolin (CAS 1332-58-7) Mullite (CAS 1302-93-8) SILICA, CRYSTALLINE, 14464-46-1) SILICA, CRYSTALLINE	CRISTOBALITE (CAS QUARTZ (CAS 14808-60-7)	A4 Not classifiable as a human carcinogen.A4 Not classifiable as a human carcinogen.A2 Suspected human carcinogen.A2 Suspected human carcinogen.	
Canada - Alberta OELs: Car		Az edőpeded human odromogen.	
SILICA, CRYSTALLINE, 14464-46-1)	• • •	Suspected human carcinogen.	
	QUARTZ (CAS 14808-60-7)	Suspected human carcinogen.	
Canada - Manitoba OELs: c	arcinogenicity		
Kaolin (CAS 1332-58-7) Mullite (CAS 1302-93-8) SILICA, CRYSTALLINE, 14464-46-1) SILICA, CRYSTALLINE	CRISTOBALITE (CAS QUARTZ (CAS 14808-60-7)	Not classifiable as a human carcinogen. Not classifiable as a human carcinogen. Suspected human carcinogen.	
Canada - Quebec OELs: Ca		Suspected human carcinogen.	
SILICA, CRYSTALLINE, 14464-46-1)	• • •	Detected carcinogenic effect in animals.	
	QUARTZ (CAS 14808-60-7)	Suspected carcinogenic effect in humans.	

IARC Monographs. Overall Evaluation of Carcinogenicity				
	UMED (CAS 69012-64-2)	3 Not classifiable as to carcinogenicity to humans.		
SILICA, AMORPHOUS, F	,	3 Not classifiable as to carcinogenicity to humans.		
SILICA, CRYSTALLINE, (CRISTOBALITE (CAS	1 Carcinogenic to humans.		
14464-46-1) SILICA CRYSTALLINE (2114RT7 (CAS 14808-60-7)	1 Carcinogenic to humans.		
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7) 1 Carcinogenic to humans. US. National Toxicology Program (NTP) Report on Carcinogens				
		Known To Be Human Carcinogen.		
14464-46-1)		Niewii to be tiuman oareinogen.		
		Reasonably Anticipated to be a Human Carcinogen.		
SILICA, CRYSTALLINE, (QUARTZ (CAS 14808-60-7)	Known To Be Human Carcinogen.		
Reproductive toxicity	This product is not expected to	cause reproductive or developmental effects.		
Developmental effects				
SILICA, CRYSTALLINE, (0		
Developmental effects -				
SILICA, CRYSTALLINE, (JUARIZ	0		
Embryotoxicity SILICA, CRYSTALLINE, (0		
Reproductivity		0		
SILICA, CRYSTALLINE, (QUARTZ	0		
Specific target organ toxicity -	Not classified.			
single exposure				
Specific target organ toxicity - repeated exposure	Causes damage to organs through prolonged or repeated exposure.			
Aspiration hazard	Not an aspiration hazard.			
Chronic effects	Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be			
	harmful. Prolonged exposure may cause chronic effects.			
12. Ecological information				
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.			
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.			
Bioaccumulative potential	No data available.			
Mobility in soil	No data available.			
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.			
13. Disposal considerations				
Disposal instructions	This product, in its present sta	te, when discarded or disposed of, is not a hazardous waste		
	according to Federal regulation	ns (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the ne, at the time of disposal, whether the product meets RCRA criteria		
Hazardous waste code		everal industries, no Waste Code can be provided by the supplier. termined in arrangement with your waste disposal partner or the		

	responsible authority.
Waste from residues / unused products	Not available.
Contaminated packaging	Not available.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according toNot applicable.Annex II of MARPOL 73/78 andthe IBC Code

15. Regulatory information

5. Regulatory informatio		
anadian regulations	This product has been classified in accordance with the hazard crite contains all the information required by the HPR.	ina of the HPR and the SDS
Controlled Drugs and Sub	stances Act	
Not regulated.		
Export Control List (CEPA	1999, Schedule 3)	
Not listed.		
Greenhouse Gases		
Not listed. Precursor Control Regulat	ions	
Not regulated.		
ternational regulations		
Stockholm Convention		
Not applicable.		
Rotterdam Convention		
Not applicable.		
Kyoto protocol		
Not applicable. Montreal Protocol		
Not applicable.		
Basel Convention		
Not applicable.		
ternational Inventories		
Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
	onents of this product comply with the inventory requirements administered by t re components of the product are not listed or exempt from listing on the inventor	
6. Other information		

Issue date	11-24-2021
Version #	01
Disclaimer	This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
Revision information	Product and Company Identification: Product Codes Composition / Information on Ingredients: Ingredients